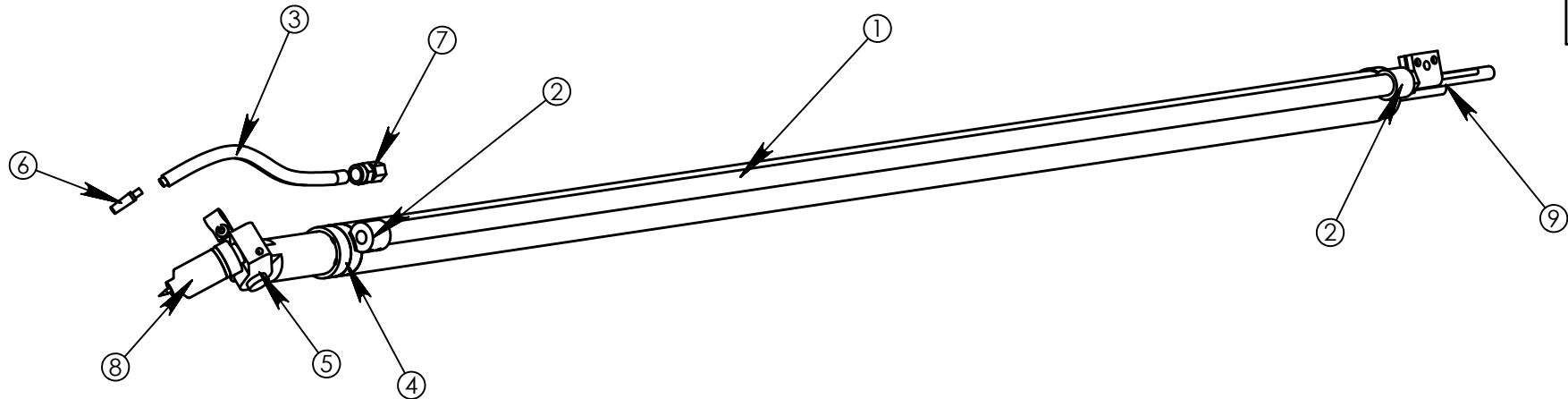


Rev
N/C



ITEM NO.	DESCRIPTION	PART NUMBER	QTY.
1	TubeWeldMent	XLGBORE-WELDMNT-100	1
2	Hot Wire Isolation Spacer	XLGBORE-SMTEFLON-100	2
3	Hot Wire Guide McM 5174K3 Silicone Tube McM 5236K14	XLGBORE-HWGUIDE-100	1
4	Torch Head Isolation Spacer	XLGBORE-TEFLONSPCR-100	1
5	Bore Head Assembly	XLGBORE-HEADASSY-100	1
6	Contact Tip	XLGBORE-CONTIP-100	1
7	1/4" Tube x 1/8 NPT 1/4" Brass Nut Brass Ferrule	McM 50915K214 McM 50915K123 McM 50915K613	1
8	Nozzle Assembly	XLGBORE-NZZLASSY-100	1
9	Connection Assembly	XLGBORE-CONNASSY-100	1

SIZE	GAS LENS	COLLET	NOZZLE
.020	45V29	10N21	
1/16	45V25	10N23	
3/32	45V26	10N24	
1/8	45V27	10N25	
5/32	45V28	10N20	
1/4			54N18
5/16			54N17
3/8			54N16
7/16			54N15
1/2			54N14

Sheet Size
A

UNLESS OTHERWISE SPECIFIED, DIMENSIONS
ARE IN INCHES. DEFAULT TOLERANCES ARE:

FRACTIONS $\pm 1/16$ $X.X \pm 0.1$
 $X.XXX \pm 0.010$ $X \pm 0.5$
 $X.XX \pm 0.03$ ANGLE $\pm 5^\circ$

NO BURRS OR SHARP EDGES ALLOWED,
BREAK EDGE 0.005 TO 0.030



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Drawn By: JY

Checked By:

Orig. Date: 04/04/05

Rev Date:



Project: Large Bore Torch

Sheet 1 of 1

Description: Assembly

Dwg Num: XLGBORE-ASSEM-100